Reply to Office Action of August 28, 2006

## Amendments to the Claims:

1. (Currently Amended) A container, comprising:

a container body defining a top opening, a sealing surface being defined on the container body encircling the top opening; and

a closure sealed to the sealing surface by a heat-seal material-comprising;

the heat seal material consisting essentially of a blend of first and second acidic ionomers having respectively higher and lower acid content such that the heat-seal material has an acid content intermediate between that of the first and second ionomers.

- (Original) The container of claim 1, further comprising a ring-shaped end member attached to the container body encircling the top opening, the sealing surface being defined by the end member.
  - 3. (Original) The container of claim 2, wherein the end member comprises metal.
- 4. (Original) The container of claim 1, wherein the first ionomer has an acid content of about 15% by weight and the heat-seal material has an acid content of about 11% by weight.
- 5. (Original) The container of claim 1, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially neutralized with a cation.
- 6. (Original) The container of claim 1, wherein the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.
- 7. (Original) The container of claim 1, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially neutralized with a cation and the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.

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8. (Original) The container of claim 7, wherein the first and second ionomers are present in approximately equal proportions by weight in the heat-seal material.

9-10. (Canceled)

- 11. (Currently Amended) A closure assembly for a container, comprising:
- a ring-shaped end member having a curl portion configured to be attached to a flange of a container by double-seaming, the end member further comprising a portion located radially inwardly from the curl portion and defining a sealing surface; and
  - a flexible membrane closure configured to attach to the ring-shaped end member;

wherein each of the end member and the closure has a heat-seal material disposed thereon for attaching the closure to the end member by heat-sealing, the heat-seal material-emprising consisting essentially of a blend of first and second acidic ionomers having respectively higher and lower acid content such that the heat-seal material has an acid content intermediate between that of the first and second ionomers.

- 12. (Original) The closure assembly of claim 11, wherein the first ionomer has an acid content of about 15% by weight and the heat-seal material has an acid content of about 11% by weight.
- 13. (Original) The closure assembly of claim 11, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially neutralized with a cation.
- 14. (Original) The closure assembly of claim 11, wherein the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.
- 15. (Original) The closure assembly of claim 11, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially

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neutralized with a cation and the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.

16. (Currently Amended) A member for a closure assembly of a container, comprising: a ring-shaped end member having a curl portion configured to be attached to a flange of a container by double-seaming, the end member further comprising a portion located radially inwardly from the curl portion and defining a sealing surface, and a heat-seal material disposed on the sealing surface for attaching a membrane closure to the end member by heat-sealing, the heat-seal material-eomprising consisting essentially of a blend of first and second acidic ionomers having respectively higher and lower acid content such that the heat-seal material has an acid content intermediate between that of the first and second ionomers.

- 17. (Original) The member of claim 16, wherein the first ionomer has an acid content of about 15% by weight and the heat-seal material has an acid content of about 11% by weight.
- 18. (Original) The member of claim 16, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially neutralized with a cation.
- 19. (Original) The member of claim 16, wherein the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.
- 20. (Original) The member of claim 16, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially neutralized with a cation and the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.
  - 21. (Currently Amended) A flexible membrane closure for a container, comprising: at least one structural layer of flexible material; and

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a heat-seal material joined to the at least one structural layer and exposed at one surface of the closure for heat-sealing to a sealing surface provided on a container, the heat-seal material empirising consisting essentially of a blend of first and second acidic ionomers having respectively higher and lower acid content such that the heat-seal material has an acid content intermediate between that of the first and second ionomers.

- 22. (Original) The flexible membrane closure of claim 21, wherein the first ionomer has an acid content of about 15% by weight and the heat-seal material has an acid content of about 11% by weight.
- 23. (Original) The flexible membrane closure of claim 21, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially neutralized with a cation.
- 24. (Original) The flexible membrane closure of claim 21, wherein the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.
- 25. (Original) The flexible membrane closure of claim 21, wherein the first ionomer comprises a copolymer of ethylene and methacrylic acid wherein methacrylic acid groups are partially neutralized with a cation and the second ionomer comprises a copolymer of ethylene and acrylic acid wherein acrylic acid groups are partially neutralized with a cation.